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	B     +.306 (7.77)       C     +.348 (8.84)       D     +.227 (5.77)       E     +.000 (0.00)       F    227 (5.77)       Shell     Arrangement     NL	Y-axis (mm)     position ID     X-axis (mm)     Y-axis (mm)       +.332 (8.43)     G    348 (8.84)    061 (1.55)       +.177 (4.50)     H    306 (7.77)     +.177 (4.50)      061 (1.55)     J    121 (3.07)     +.322 (8.43)      270 (6.86)     K     +.000 (0.00)     +.122 (3.12)      353 (8.97)     L     +.000 (0.00)    115 (2.92)      270 (6.86)	s				
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CUSTOMER DRAWING
ess Steel Plug 8D series
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