



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

**CHARACTERISTICS**

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Composite
- Shell Plating : Nickel
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered without Souriau contacts
- Temperature Range : -65°C to +200°C
- Salt Spray : 2000 hours

| Connector dimension |          |
|---------------------|----------|
| Dim                 | Nominal  |
| ØS                  | 41.7 Max |
| Z'                  | 31.5 Max |
| VV THREAD           | M31x1-6g |

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

|         |                             |
|---------|-----------------------------|
| Country | Jurisdiction & Control List |
| FR      | Not Listed                  |

**PN: 8D521M77PAL**

|              |            |                          |                         |
|--------------|------------|--------------------------|-------------------------|
| A            | 08-10-2016 | First Release            |                         |
| ISS          | DATE       | Latest modification - by | MOD N°                  |
| Designed By: |            | Date:                    | <b>CUSTOMER DRAWING</b> |

|              |                                 |  |  |
|--------------|---------------------------------|--|--|
| <b>TITLE</b> | <b>Composite Plug 8D series</b> |  |  |
|--------------|---------------------------------|--|--|

|       |  |                            |                 |
|-------|--|----------------------------|-----------------|
| SCALE |  | General linear Tolerances: | NPRDS / PROJECT |
| NA    |  | ±--                        | <b>859</b>      |

|                |                        |   |
|----------------|------------------------|---|
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|           |                                     |  |            |
|-----------|-------------------------------------|--|------------|
| FORMAT    | <b>SOURIAU DRG N° 8D521M77PAL-C</b> |  | SHEET      |
| <b>A3</b> |                                     |  | <b>1/2</b> |

|                |                         |   |   |    |                                 |    |   |   |   |                        |
|----------------|-------------------------|---|---|----|---------------------------------|----|---|---|---|------------------------|
| BASIC SERIES:  | 8D                      | 5 | - | 21 | M                               | 77 | P | A | L | Delivered W/O Contacts |
| SHELL TYPE :   | Plug with RFI Shielding |   |   |    | ORIENTATION : A                 |    |   |   |   |                        |
| CONTACT TYPE : | Standard Crimp Contact  |   |   |    | CONTACT TYPE : PIN(500 Matings) |    |   |   |   |                        |
| SHELL SIZE :   | 21                      |   |   |    | CONTACT LAYOUT : 21-77          |    |   |   |   |                        |
| PLATING :      | M = Nickel              |   |   |    |                                 |    |   |   |   |                        |

Contact Layout

**77**



17#22D  
2#8 Triax

| 21-77 |        |       |
|-------|--------|-------|
| Ctc   | X      | Y     |
| A     | 1.96   | 8.38  |
| B     | 5.46   | 7.67  |
| C     | 8.51   | 5.79  |
| D     | 10.46  | 2.82  |
| E     | 10.46  | -2.82 |
| F     | 8.51   | -5.79 |
| G     | 5.46   | -7.67 |
| H     | 1.96   | -8.38 |
| J     | 0      | -5.41 |
| K     | -1.96  | -8.38 |
| L     | -5.46  | -7.67 |
| M     | -8.51  | -5.79 |
| N     | -10.46 | -2.82 |
| P     | -10.46 | 2.82  |
| R     | -8.51  | 5.79  |
| S     | -5.46  | 7.67  |
| T     | -1.96  | 8.38  |
| U     | -4.57  | 0     |
| V     | 4.57   | 0     |

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| FORMAT         | <b>SOURIAU DRG N° 8D521M77PAL-C</b> |                            | SHEET 2/2   |